



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

004283

D350-721-045
Job Sheet 180083



Part No: D350-721-045

Job Qty: 1 ea

Part Name: Maintenance Step LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-721 REV C IPP A 05.05.11 New Issue KJ/JLM IPP B 07.10.10 removed D3436-041 EC verified by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 09 2018
110	Packaging	1 pcs	7/16/18	7/16/18	0.00	0.00	Packaging1-3		JUL 18 2018
120	QC	1 pcs	7/16/18	7/16/18	0.00	0.00	QC4		DAS
125	DC	1 pcs	7/16/18	7/16/18	0.00	0.00	DC		JRB 28
130	Packaging	1 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-1		JRB 28
140	QC21-FG	1 Ea	7/16/18	7/16/18	0.00	0.00	QC21		DAS 21 JUL 19 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D350-721-045 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D350-721-045 Identify and Stock Location : FG124

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	4 Ea (4 ea)	90-Start up Operation	5082909
D3436-043	Step LH	1 Ea (1 ea)	90-Start up Operation	5092130
NAS1149F0463P	Washer	8 Ea (8 ea)	90-Start up Operation	5078780
MS20365-428	Nut	4 Ea (4 ea)	90-Start up Operation	8041918

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	4	399	0
	D3436-043	1	0	0
	MS20365-428	4	68	0
	NAS1149F0463P	8	749	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ e/Packaging Supplier ☐ Engineering Quality ☐ Other ☐ MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
---	---	---

Part: D350-721-045
 Job No: 180083
 Serial No/Batch: S090198
 Revision: C
 Inspector: _____
 Exp Date: _____
 Instructions: _____

 Date: 07/09/18

Container No: S090198

DART AEROSPACE
 Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Root Cause			
Environment	☐	No Re-verificati	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

Cracks	☐	BOM/Route	☐	Grain	☐	Positioned Wrong	☐
Crimp/Kink/Ripple/Wave	☐	Broken/Damage/Defect	☐	Weld	☐	Outside Dimensions	☐
Cuffs	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Over/Under tolerance	☐
Crushing	☐	Contamination	☐	Out of Sequence	☐	Part Incorrect	☐
Heat Treat	☐	Countersink	☐	Off-set	☐	Part Lost/Missing	☐
Wave/Twist in Tube	☐	Cut Too Short	☐	Mislabeled	☐	Part Moved	☐
Marks/Chatter	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Drawing	☐
	☐	Drill Holes	☐	Misaligned/off center	☐	Finish	☐
	☐		☐		☐	Misread	☐
	☐		☐		☐	Turning Sequence	☐